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63/323,239

K3VCH

3” Submersible, Chopper

CAPABILITIES:

Flows	to 625 GPM
Heads	to 53 Feet
HP Range	7.5 HP
Voltage/Phase Options	208/230/460 V, 3Phase
Discharge Connections	3” ANSI 150 lb Horizontal Flange
Motor Speeds	1750 RPM
Impeller	2-Vane, Enclosed, Dynamically Balanced

HARDENED CUTTING PLATE

- Heat Treated 440 C Stainless Steel
- Handles The Toughest Materials
- Works Efficiently To Pulverize and Reduce Solid Size

HARDENED CUTTER IMPELLER

- Heat Treated 440 C, Stainless Steel
- Easily Adjustable To Maintain Optimal Chopping Performance

SUPERIOR MOTOR CONSTRUCTION

- Class N Windings (Standard)
- Class “N” (392°F) Highest Temperature
- Motor Will Not Overheat In Continuous Or Dry Pit Applications

CERAMIC COATED PUMP END

- Durable Double Ceramic Coating On Impeller and Volute
- Prevents Wear From Abrasions, Cavitation, and Media Being Pumped

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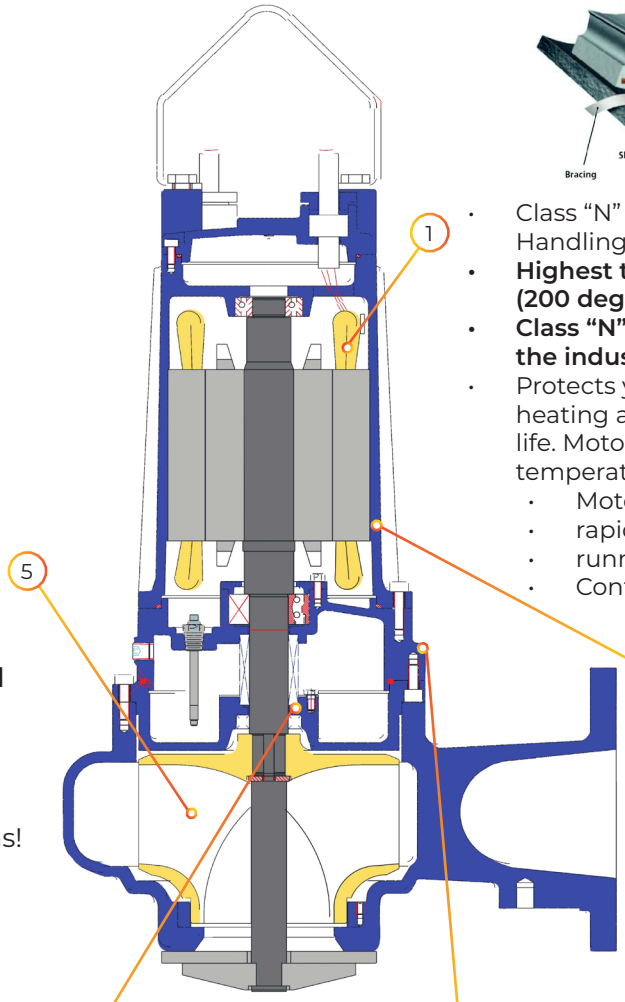
CERAMIC COATING

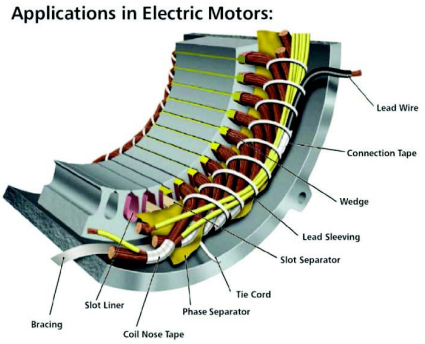
Ceramic-coated impellers and volutes for Keen's Solids Handling pumps are designed for superior protection and optimized for long-lasting performance, This allows the pump to operate in any condition without any problems! Impressive sand, grit, abrasion and cavitation resistance!



DUAL SHAFT SEALS

Twice the protection quality silicon carbide faces, viton elastomers, stainless steel construction.

HEAVY DUTY MOTOR



- Class "N" Motors for Keen's Solids Handling pumps.
- **Highest temperature construction (200 degrees celcius) for motors**
- **Class "N" Construction is the best in the industry.**
- Protects your motor from over heating and provides extended motor life. Motors are operating at higher temperatures due to:
  - Motor housing not submerged
  - rapid cycling,
  - running on VFD drives.
  - Continuous longer run times

CASTINGS

ASTM - Class 35 high tensile strength castings.

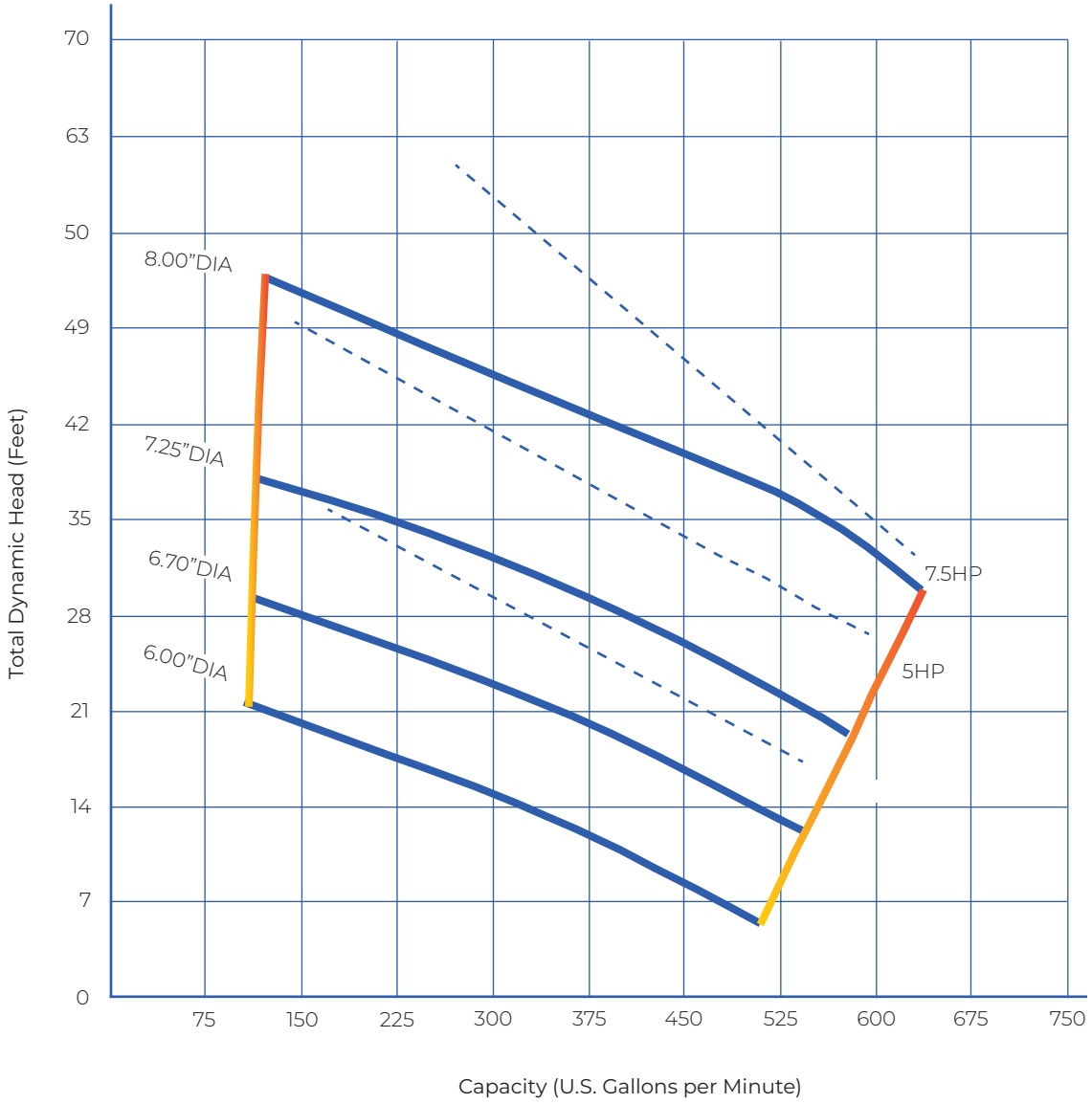
DURABLE POWDER COAT FINISH

• Holds up to the toughest environmental conditions.

PUMP SERIES	K3VCH		3" SUBMERSIBLE SEWAGE PUMPS
Speed	1750 RPM	Discharge	3"

GPM: _____ TDH: _____

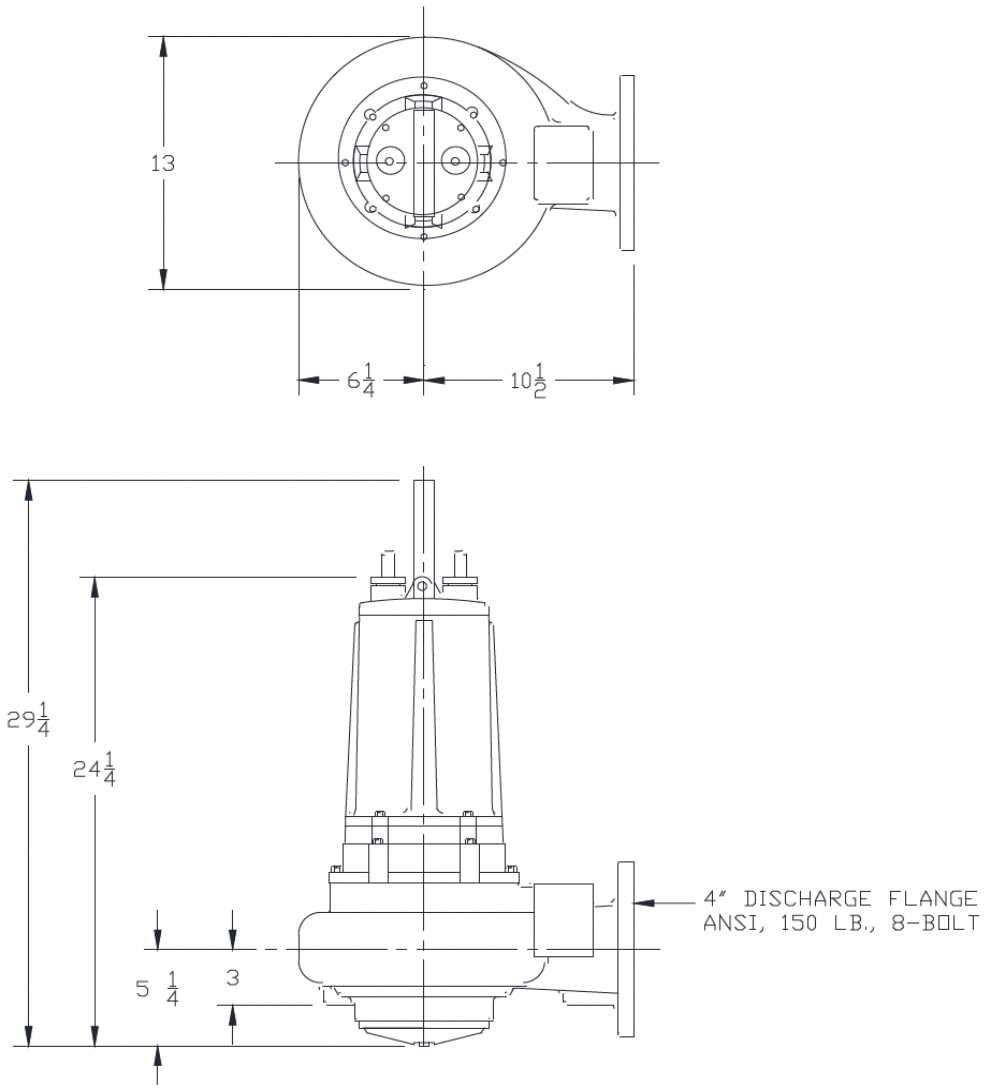
Performance



The curves reflect maximum performance characteristics without exceeding full load. Operation is recommended in the bounded area with operational point within the curve limit. Performance curves are based on actual tests with clear water at 70° F and 1280 feet site elevation.

PUMP SERIES	K3VCH	3" SUBMERSIBLE SEWAGE PUMPS

DIMENSIONAL DATA



Note: All dimensions in inches unless noted.
Dimensions may vary due to normal manufacturing tolerances.

File: K4V Dimensions

THERMAL DATA		
Maximum Liquid		140° F (60° C)
Maximum Stator		392° F (200° C)
Heat Sensor	Open:	338° F (170° C)
	Closed:	275° F (135° C)
Oil Flash Point		390° F (199° C)

ELECTRICAL DATA				
RPM	1750			
Electrical Ratings	Heat Sensor	24VDC, 5AMPS	115VAC, 5AMPS	230VAC, 5AMPS
	Seal Fail	300VAC 5mAMPS		
Voltage Tolerance	± 10%			

HP	VOLTS	PHASE	NEC CODE	SERVICE FACTOR	FULL LOAD AMPS	SF AMPS	LOCKED ROTOR AMPS	RUN KW	START KVA	RUN KVA
3	208	3	L	1.2	16.3	19.6	82.1	4.5	29.5	5.6
	230				14.1	16.9	73.9			
	460				7	8.4	37.1			
	230				34.3	41.2	133.4			
5	208	3	L	1.2	21.1	25.3	109.8	5.8	39.1	7.6
	230				19	22.8	97.4			
	460				9.6	11.5	49.2			
7.5	208	3	K	1.2	32.1	38.5	179.6	8.3	64.2	12.0
	230				30.2	36.2	163.8			
	460				15.1	18.1	78.3			

		MOTOR EFFICIENCIES & POWER FACTOR							
		MOTOR EFFICIENCY %				POWER FACTOR %			
HP	PHASE	SERVICE FACTOR LOAD	100% LOAD	75% LOAD	50% LOAD	SERVICE FACTOR LOAD	100% LOAD	75% LOAD	50% LOAD
3	1	85	85	83	78	87	86	82	71
3	3	86	85	84	79	86	85	81	70
5	1	87	86	84	79	86	85	82	70
5	3	88	87	86	81	86	85	81	70
7.5	3	88	87	87	82	86	85	81	71

1.0 SCOPE

- This specification details the mechanical and electrical requirements for squirrel-cage, induction motors, both single and three-phase, designed for wet well submersible pump applications in water and sewage.
- The intent of this specification is to define submersible premium quality pumps which will provide efficient operation with high mechanical integrity under adverse operating conditions for maximum life and minimum life cycle costs.

2.0 SUBMERSIBLE MOTOR CONSTRUCTION

- All castings in the stator housing construction shall be ASTM A48 Gray Cast Iron Class 35.
- The submersible motor stator and rotor shall be of an induction type, NEMA® B (Three-Phase) or NEMA® L (Single-Phase) squirrel cage design.
- The stator is to be pressed in watertight air-filled, TENV chamber to provide the maximum heat dissipation.
- The armature assembly of the motor must meet or exceed the balance specification as defined in ISO 1940 G2.5.
- Submersible motor design:

  _____ Horsepower

  _____ RPM

  _____ Voltage

  _____ Phase

  _____ Frequency

  1.20 Service Factor
- Insulation system of the submersible motor design shall be of Class N as defined in NEMA® MG-1 and established in accordance with IEEE® std. 1 rated for 392° F (200°C). To include:
  - The stator windings shall be constructed of material to meet the Class N insulation system.
  - The insulation varnish in the system must be applied in a dip and bake manner.
  - Stator lead material must meet or exceed Class N insulation system.
  - Thermal limiting device shall be designed, secured to the stator and constructed to meet the Class F insulation system.
    - The thermal limiting devices shall be attached to each phase winding.
    - The thermal limiting devices shall be used in conjunction with and supplemental to external motor overload protection and must be connected to the motor control center.
- Operation of the motor shall be designed for:
    - Handling pumped media of 140° F (60° C) ambient.
    - Capable of 15 evenly spaced starts per hour.
    - A combined service factor, in combination with effect of voltage, frequency and specific gravity, shall be at a minimum of 1.20.
      - Acceptable voltage variation is +/- 10%.
      - Acceptable frequency variation is +/- 5%.

        - Voltage unbalance must not exceed 1% as defined per NEMA M6-1 12.45.
        - Current unbalance must not exceed 5%.
    - The horsepower of the motor shall be adequately designed to be nonoverloading across the entire pump performance curve, to include pump shutoff and pump run-out.
- All bolted connections in the submersible motor construction shall be:
    - Secured with 304 stainless steel fasteners.
    - Secured joints in the construction shall be compression fitted with fluorocarbon o-rings.
- The submersible motor and pump must be designed, constructed and assembled by the same manufacturer.

3.0 SUBMERSIBLE MOTOR CORD ENTRY CONSTRUCTION

- The cord entry housing shall be ASTM® A48 Gray Cast Iron Class 35.
- Power and control cables shall be secured and sealed to the submersible motor. Construction shall be of a method to provide anti-wicking barriers to the submersible motor.
    - The outer jacket of the power and control cables shall be sealed with an agency-approved, watertight strain relief cord grip fitted with a nitrile compression grommet.
- All bolted connections in the cord entry construction shall be:
    - Secured with 304 stainless steel fasteners.
    - Secured joints in the construction shall be compression fitted with fluorocarbon o-rings.
- The power and control cables shall be recognized by Underwriters Laboratory® (UL) & Canadian Standard Association® (CSA) and will be delivered in a standard length of 40 foot.
- The cord entry housing shall be fitted with a stainless steel lifting bale sized and of adequate design to securely lift the complete construction of the submersible pump.
- The power and control cables shall be jacketed in a material suitable for submersion, oil resistant, and be flexible for portable installation.
- Cable sizing shall be in accordance to NEC® specifications.

4.0 MECHANICAL SEALS

- Each pump shall be constructed with a tandem mechanical shaft seal system incorporating two independent shaft seal assemblies.
- Seals shall operate in a lubricant reservoir that hydro-dynamically lubricates the seal faces at a constant rate.
- Inboard and outboard seal construction shall be of the following material:
    - Primary stationary ring shall be constructed of silicon carbide face material.
    - Primary rotating ring shall be constructed of silicon carbide face material.
    - Elastomers shall be constructed of Viton®.
    - Metal components shall be constructed of stainless steel for corrosion resistance.
- The inboard shall be hydro-dynamically lubricated and operated in a sealed oil reservoir.
- The inboard seal chamber seal shall be designed and constructed to prevent lubricant over filling and provide adequate lubricant expansion to avoid overpressuring of the seal.
- The pump shall be capable of operating in the clockwise or counter clockwise direction without damaging the seal faces.
- The pump shall be capable of operating in a dry environment without damage to the seal faces.

5.0 PUMP BEARINGS

- Bearings shall be designed to an ABEC® System 1 or better.
- Each pump shall be constructed with a two-bearing system design.
  - The upper bearing shall be a Conrad type, single ball Angular Contact, deep groove ball bearing designed to adequately handle the required radial loads.
  - The lower bearing shall be a Conrad type, single row, angular contact ball bearing designed to adequately compensate for the axial loads and radial forces.
- The bearings shall be designed to deliver a minimum B-10 bearing life of 100,000 hours when operation is within the limitations of the manufacturer's performance curve.

6.0 PUMP SHAFT

- The pump shaft shall be an extension of the motor shaft. Any other construction that would include coupling of two shafts is not acceptable.
- The pump shaft shall be a Ferritic grade AISI® Type 420 series stainless steel.
  - Pump shaft material crystal structure shall be body centered cubic (bcc).
  - Pump shaft shall be of a ferromagnetic material.

7.0 IMPELLER

- Material shall be ASTM® A536 ductile cast iron. ASTM® A48 gray cast iron shall be unacceptable.
- The design shall be one-piece, enclosed, 2-vane, double-shrouded and dynamically balanced to ISO 1940 G6.3.
- The impeller shall be designed with pump out vanes on the back shroud of the pump impeller to prevent the pump media from entering the outboard seal cavity.
- The impeller shall be keyed to the pump shaft and retained with a bolt and washer.
  - All wetted fasteners shall be of a corrosion restraint stainless steel material.
- The mass moment of inertia calculations shall be provided by the pump manufacturer upon request.
- Pump impeller shall be ceramic coated. Ceramic coating must be a two component, 100% solids liquid polymer composite for surface application and coating component parts. Two coat process must be applied for best erosion and corrosion resistance including higher temperature application.

8.0 VOLUTE CASE

- Material shall be ATM A48 class 35, gray cast iron.
- Design shall be a single piece and a modified constant velocity.
- Constructed of smooth passage ways large enough any solid that can enter the impeller.
- Replaceable, bronze wear wing to provide efficient sealing between volute and impeller suction inlet.
- Volute to be full, 3" discharge flow design.
- The discharge is to a horizontal centerline configuration.
- The discharge is to be of 3" ANSI® standard Class 125, 8-bolt configuration.
- The inside of volute case shall be ceramic coated. Ceramic coating must be a two component, 100% solids liquid polymer composite for surface application and coating component parts. Two coat process must be applied for erosion and corrosion resistance including higher temperature application.

9.0 CHOPPER IMPELLER AND VOLUTE

- Material shall be 440 series stainless steel, heat treated and hardened to Rockwell 56-60.